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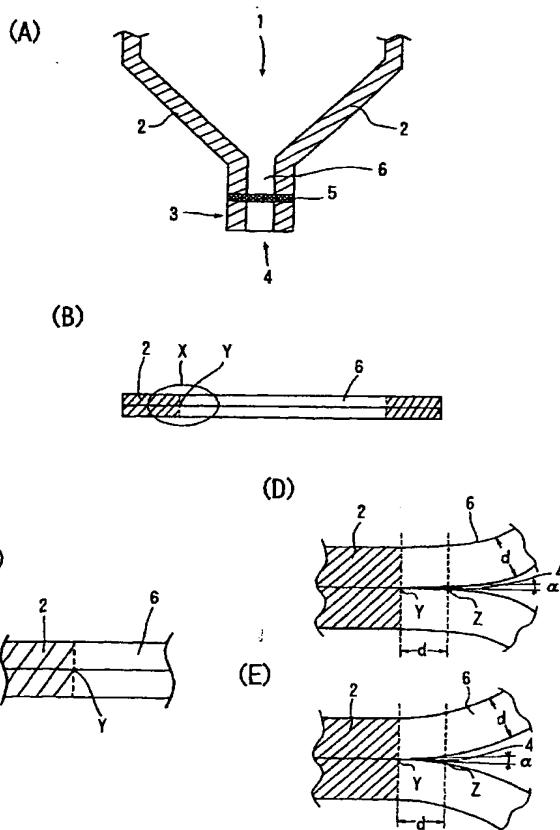
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(54)Title: PACKAGING BAG WITH SELF-CLOSEABLE OUTFLOW PORT, AND METHOD OF MANUFACTURING THE PACKAGING BAG

(54)発明の名称: 自己閉鎖性注出口を備えた包装袋、及び包装袋の製造方法



(57)Abstract: A packaging bag and a method of manufacturing the packaging bag, the packaging bag formed by heat-sealing plastic films and having an outflow port (3) formed of a heat seal part (2) and a non-heat seal part (6), wherein the inner surfaces of the films forming the non-heat seal part (6) side of a boundary part (Y) between the heat seal part (2) and the non-heat seal part (6) of an outflow port passage (4) come into contact with each other without providing a clearance in closed state, whereby contents can be prevented from oozing out of the outflow port (3); the method comprising the steps of transferring a valve material (103) limiting the movement of filled material after a bag is formed according to the transfer of web-like body materials (101, 102) forming the packaging bag, and heat-fusing the body materials (101, 102) to the valve material (103) in the state of a seal obstructing member (106) provided on the passing side of the filled material, whereby the packaging bag having a valve function such as a reverse flow prevention function can be continuously manufactured.

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